

Description		Customer	
Drawing Number		Serial Number	4
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	02-MAY-2022, 08:05:10
Measuring Device	GRE 5 4 3 #598	QDS-Version	Quindos7 - V 7.10.14363-R-9
User Name	Quindos	WKP Name	WKP

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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<b>CIR_PREDNI(1)</b>		<b>CIR</b>					
DM		13.1278	13.1000	0.0500	-0.0500	0.0278	
RNDNES		0.0562	0.0000	0.1000	0.0000	0.0562	

<b>CIR_STREDNI(1)</b>		<b>CIR</b>					
DM		13.0920	13.1000	0.0500	-0.0500	-0.0080	
RNDNES		0.0410	0.0000	0.1000	0.0000	0.0410	

<b>CIR_ZADNI(1)</b>		<b>CIR</b>					
DM		13.0790	13.1000	0.0500	-0.0500	-0.0210	
FORM		0.0303	0.0000	0.1000	0.0000	0.0303	

<b>CYL(1)</b>		<b>CYL</b>					
DM		13.0784	13.1000	0.0500	-0.0500	-0.0216	
CYLFRM		0.1155	0.0000	0.0500	0.0000	0.1155	

<b>KOLMOST(1)</b>		<b>AXI</b>					
SQRNES		0.0751	0.0000	0.0500	0.0000	0.0751	

<b>CIR_PREDNI(2)</b>		<b>CIR</b>					
DM		13.0996	13.1000	0.0500	-0.0500	-0.0004	
RNDNES		0.0300	0.0000	0.1000	0.0000	0.0300	

<b>CIR_STREDNI(2)</b>		<b>CIR</b>					
DM		13.0926	13.1000	0.0500	-0.0500	-0.0074	
FORM		0.0299	0.0000	0.1000	0.0000	0.0299	

<b>CIR_ZADNI(2)</b>		<b>CIR</b>					
DM		13.0956	13.1000	0.0500	-0.0500	-0.0044	
FORM		0.0195	0.0000	0.1000	0.0000	0.0195	


<b>CYL(2)</b>		<b>CYL</b>					
DM		13.0952	13.1000	0.0500	-0.0500	-0.0048	
CYLFRM		0.0767	0.0000	0.0500	0.0000	0.0767	

<b>KOLMOST(2)</b>		<b>AXI</b>					
SQRNES		0.0543	0.0000	0.0500	0.0000	0.0543	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
ROZTEC_PREDNI_12			AXI				
DY		13.8511	14.0000	0.0500	-0.0500	-0.1489	
ROZTEC_ZADNI_12			AXI				
DY		13.8681	14.0000	0.0500	-0.0500	-0.1319	
CIR_PREDNI(5)			CIR				
DM		13.0935	13.1000	0.0500	-0.0500	-0.0065	
RDNES		0.0180	0.0000	0.1000	0.0000	0.0180	
CIR_STREDNI(5)			CIR				
DM		13.0935	13.1000	0.0500	-0.0500	-0.0065	
RDNES		0.0209	0.0000	0.1000	0.0000	0.0209	
CIR_ZADNI(5)			CIR				
DM		13.0853	13.1000	0.0500	-0.0500	-0.0147	
RDNES		0.0154	0.0000	0.1000	0.0000	0.0154	
CYL(5)			CYL				
DM		13.0849	13.1000	0.0500	-0.0500	-0.0151	
CYLFRM		0.0705	0.0000	0.0500	0.0000	0.0705	
KOLMOST(5)			AXI				
SQRNES		0.0402	0.0000	0.0500	0.0000	0.0402	
CIR_PREDNI(6)			CIR				
DM		13.1183	13.1000	0.0500	-0.0500	0.0183	
RDNES		0.0748	0.0000	0.1000	0.0000	0.0748	
CIR_STREDNI(6)			CIR				
DM		13.1034	13.1000	0.0500	-0.0500	0.0034	
RDNES		0.0328	0.0000	0.1000	0.0000	0.0328	
CIR_ZADNI(6)			CIR				
DM		13.0835	13.1000	0.0500	-0.0500	-0.0166	
RDNES		0.0264	0.0000	0.1000	0.0000	0.0264	
CYL(6)			CYL				
DM		13.0831	13.1000	0.0500	-0.0500	-0.0169	
CYLFRM		0.1083	0.0000	0.0500	0.0000	0.1083	
KOLMOST(6)			AXI				
SQRNES		0.0416	0.0000	0.0500	0.0000	0.0416	
ROZTEC_PREDNI_56			AXI				
DY		14.2969	14.0000	0.0500	-0.0500	0.2969	
ROZTEC_ZADNI_56			AXI				
DY		14.2894	14.0000	0.0500	-0.0500	0.2894	
CIR_PREDNI(9)			CIR				
DM		13.0961	13.1000	0.0500	-0.0500	-0.0039	
RDNES		0.0235	0.0000	0.1000	0.0000	0.0235	
CIR_STREDNI(9)			CIR				
DM		13.0938	13.1000	0.0500	-0.0500	-0.0062	
RDNES		0.0250	0.0000	0.1000	0.0000	0.0250	
CIR_ZADNI(9)			CIR				
DM		13.0855	13.1000	0.0500	-0.0500	-0.0145	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>CIR_ZADNI(9)</b>		<b>CIR</b>					
	RDNES	0.0175	0.0000	0.1000	0.0000	0.0175	
<b>CYL(9)</b>		<b>CYL</b>					
	DM	13.0851	13.1000	0.0500	-0.0500	-0.0149	
	CYLFRM	0.0747	0.0000	0.0500	0.0000	0.0747	
<b>KOLMOST(9)</b>		<b>AXI</b>					
	SQRNES	0.0318	0.0000	0.0500	0.0000	0.0318	
<b>CIR_PREDNI(10)</b>		<b>CIR</b>					
	DM	13.0867	13.1000	0.0500	-0.0500	-0.0133	
	RDNES	0.0259	0.0000	0.1000	0.0000	0.0259	
<b>CIR_STREDNI(10)</b>		<b>CIR</b>					
	DM	13.0900	13.1000	0.0500	-0.0500	-0.0100	
	RDNES	0.0456	0.0000	0.1000	0.0000	0.0456	
<b>CIR_ZADNI(10)</b>		<b>CIR</b>					
	DM	13.0781	13.1000	0.0500	-0.0500	-0.0219	
	RDNES	0.0239	0.0000	0.1000	0.0000	0.0239	
<b>CYL(10)</b>		<b>CYL</b>					
	DM	13.0778	13.1000	0.0500	-0.0500	-0.0222	
	CYLFRM	0.0551	0.0000	0.0500	0.0000	0.0551	
<b>KOLMOST(10)</b>		<b>AXI</b>					
	SQRNES	0.0576	0.0000	0.0500	0.0000	0.0576	
<b>ROZTEC_PREDNI_910</b>		<b>AXI</b>					
	DY	13.9908	14.0000	0.0500	-0.0500	-0.0092	
<b>ROZTEC_ZADNI_910</b>		<b>AXI</b>					
	DY	13.9795	14.0000	0.0500	-0.0500	-0.0205	
<b>CIR_PREDNI(12)</b>		<b>CIR</b>					
	DM	13.0971	13.1000	0.0500	-0.0500	-0.0029	
	RDNES	0.0277	0.0000	0.1000	0.0000	0.0277	
<b>CIR_STREDNI(12)</b>		<b>CIR</b>					
	DM	13.0886	13.1000	0.0500	-0.0500	-0.0114	
	RDNES	0.0311	0.0000	0.1000	0.0000	0.0311	
<b>CIR_ZADNI(12)</b>		<b>CIR</b>					
	DM	13.0749	13.1000	0.0500	-0.0500	-0.0252	
	RDNES	0.0351	0.0000	0.1000	0.0000	0.0351	
<b>CYL(12)</b>		<b>CYL</b>					
	DM	13.0744	13.1000	0.0500	-0.0500	-0.0256	
	CYLFRM	0.0844	0.0000	0.0500	0.0000	0.0844	
<b>KOLMOST(12)</b>		<b>AXI</b>					
	SQRNES	0.0406	0.0000	0.0500	0.0000	0.0406	
<b>CIR_PREDNI(13)</b>		<b>CIR</b>					
	DM	13.0983	13.1000	0.0500	-0.0500	-0.0017	
	RDNES	0.0390	0.0000	0.1000	0.0000	0.0390	
<b>CIR_STREDNI(13)</b>		<b>CIR</b>					
	DM	13.0881	13.1000	0.0500	-0.0500	-0.0119	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>CIR_STREDNI(13)</b>		<b>CIR</b>					
RDNES		0.0421	0.0000	0.1000	0.0000	0.0421	
<b>CIR_ZADNI(13)</b>		<b>CIR</b>					
DM		13.0804	13.1000	0.0500	-0.0500	-0.0196	
RDNES		0.0255	0.0000	0.1000	0.0000	0.0255	
<b>CYL(13)</b>		<b>CYL</b>					
DM		13.0800	13.1000	0.0500	-0.0500	-0.0200	
CYLFRM		0.0889	0.0000	0.0500	0.0000	0.0889	
<b>KOLMOST(13)</b>		<b>AXI</b>					
SQRNES		0.0058	0.0000	0.0500	0.0000	0.0058	
<b>ROZTEC_PREDNI_1213</b>		<b>AXI</b>					
DY		13.9657	14.0000	0.0500	-0.0500	-0.0343	
<b>ROZTEC_ZADNI_1213</b>		<b>AXI</b>					
DY		13.9877	14.0000	0.0500	-0.0500	-0.0123	
<b>CIR_PREDNI(14)</b>		<b>CIR</b>					
DM		13.0987	13.1000	0.0500	-0.0500	-0.0014	
RDNES		0.0797	0.0000	0.1000	0.0000	0.0797	
<b>CIR_STREDNI(14)</b>		<b>CIR</b>					
DM		13.0913	13.1000	0.0500	-0.0500	-0.0087	
RDNES		0.0392	0.0000	0.1000	0.0000	0.0392	
<b>CIR_ZADNI(14)</b>		<b>CIR</b>					
DM		13.0792	13.1000	0.0500	-0.0500	-0.0208	
RDNES		0.0245	0.0000	0.1000	0.0000	0.0245	
<b>CYL(14)</b>		<b>CYL</b>					
DM		13.0786	13.1000	0.0500	-0.0500	-0.0214	
CYLFRM		0.1004	0.0000	0.0500	0.0000	0.1004	
<b>KOLMOST(14)</b>		<b>AXI</b>					
SQRNES		0.0334	0.0000	0.0500	0.0000	0.0334	
<b>ROZTEC_PREDNI_1314</b>		<b>AXI</b>					
DY		14.0143	14.0000	0.0500	-0.0500	0.0143	
<b>ROZTEC_ZADNI_1314</b>		<b>AXI</b>					
DY		14.0149	14.0000	0.0500	-0.0500	0.0149	
<b>ROZTEC_PREDNI_0114</b>		<b>AXI</b>					
DY		181.8719	182.0000	0.0500	-0.0500	-0.1281	
<b>ROZTEC_ZADNI_0114</b>		<b>AXI</b>					
DY		181.9202	182.0000	0.0500	-0.0500	-0.0798	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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